

FIGURE 1 - PRIOR  
 ART PROPANE  
 RECOVERY

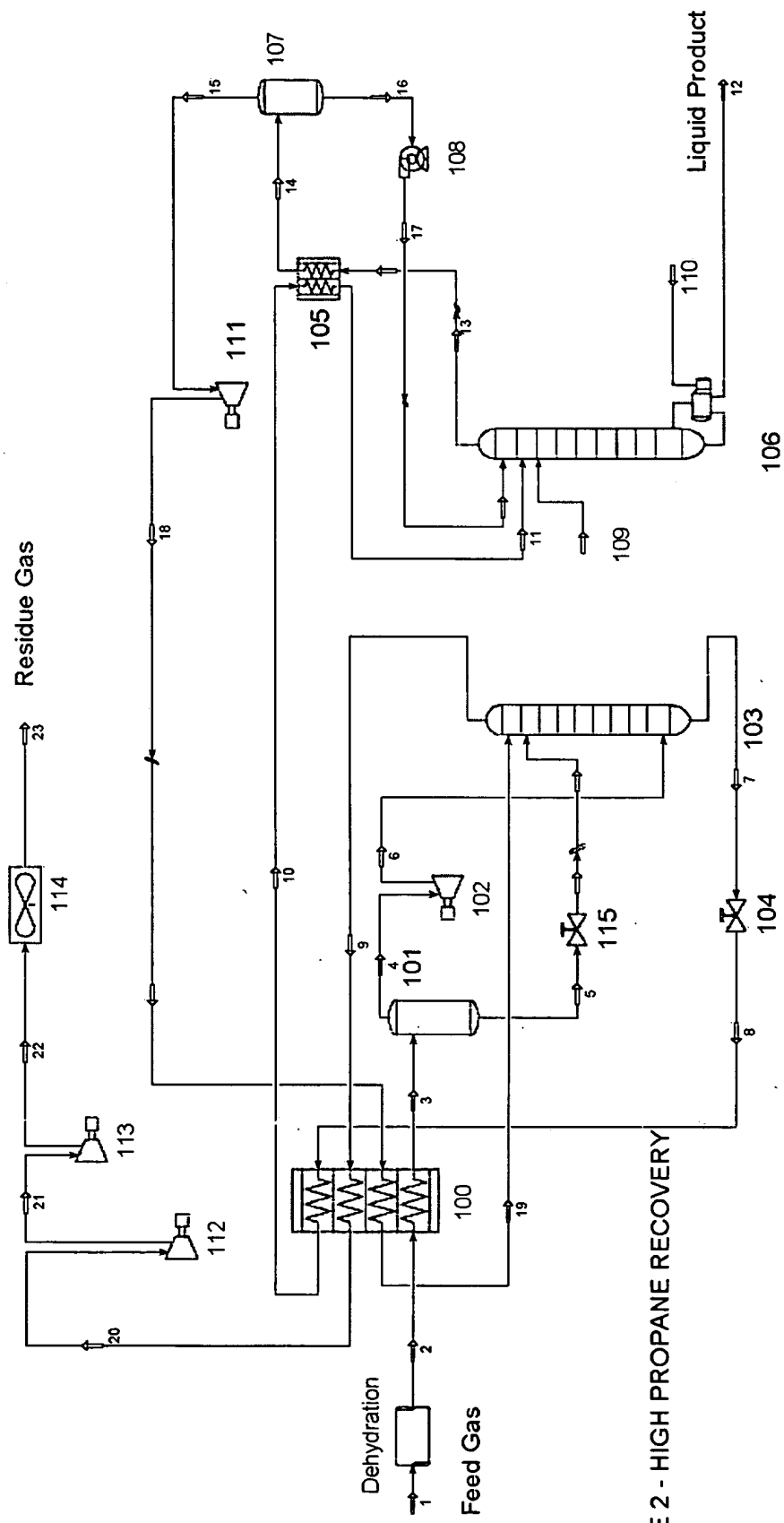
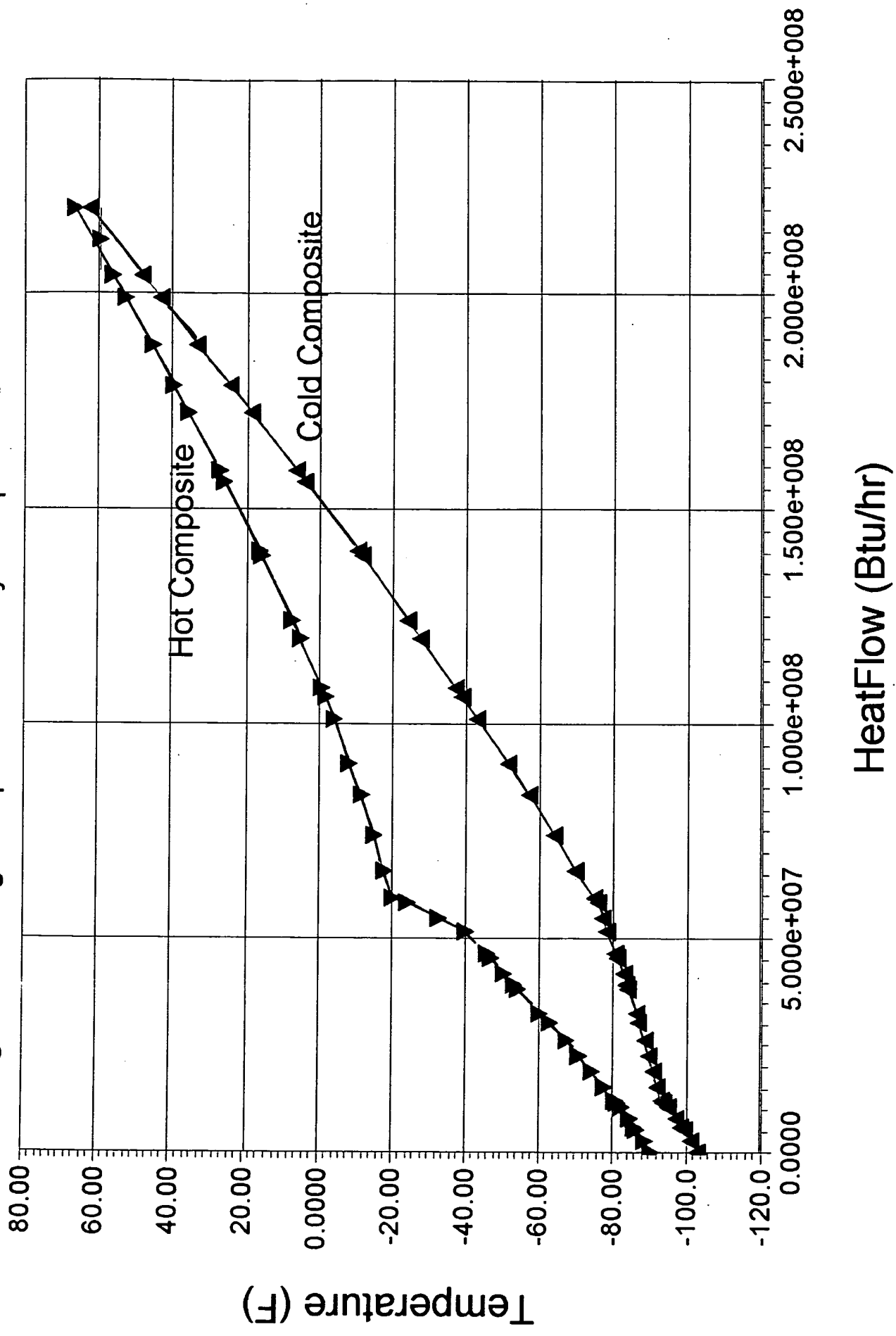


FIGURE 2 - HIGH PROPANE RECOVERY

Figure 2A - High Propane Recovery Composite Curve



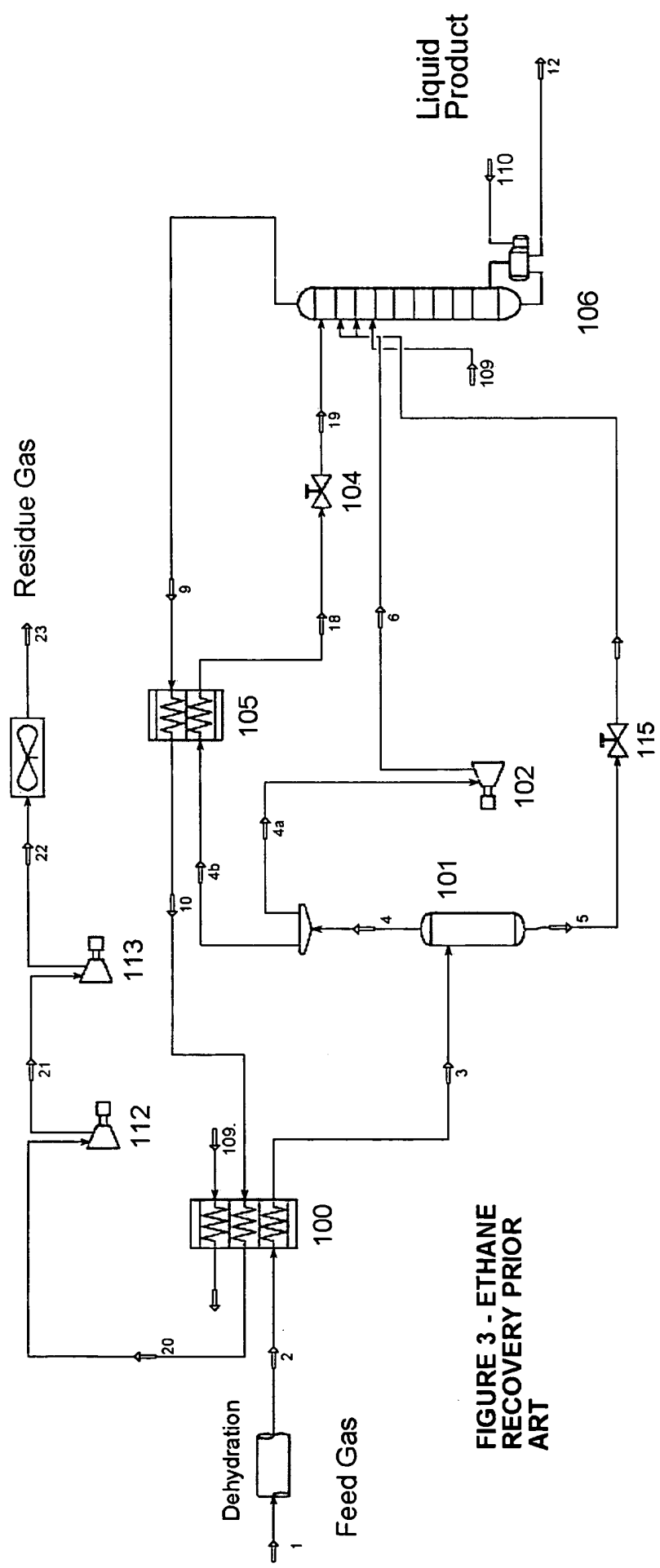


FIGURE 3 - ETHANE RECOVERY PRIOR ART

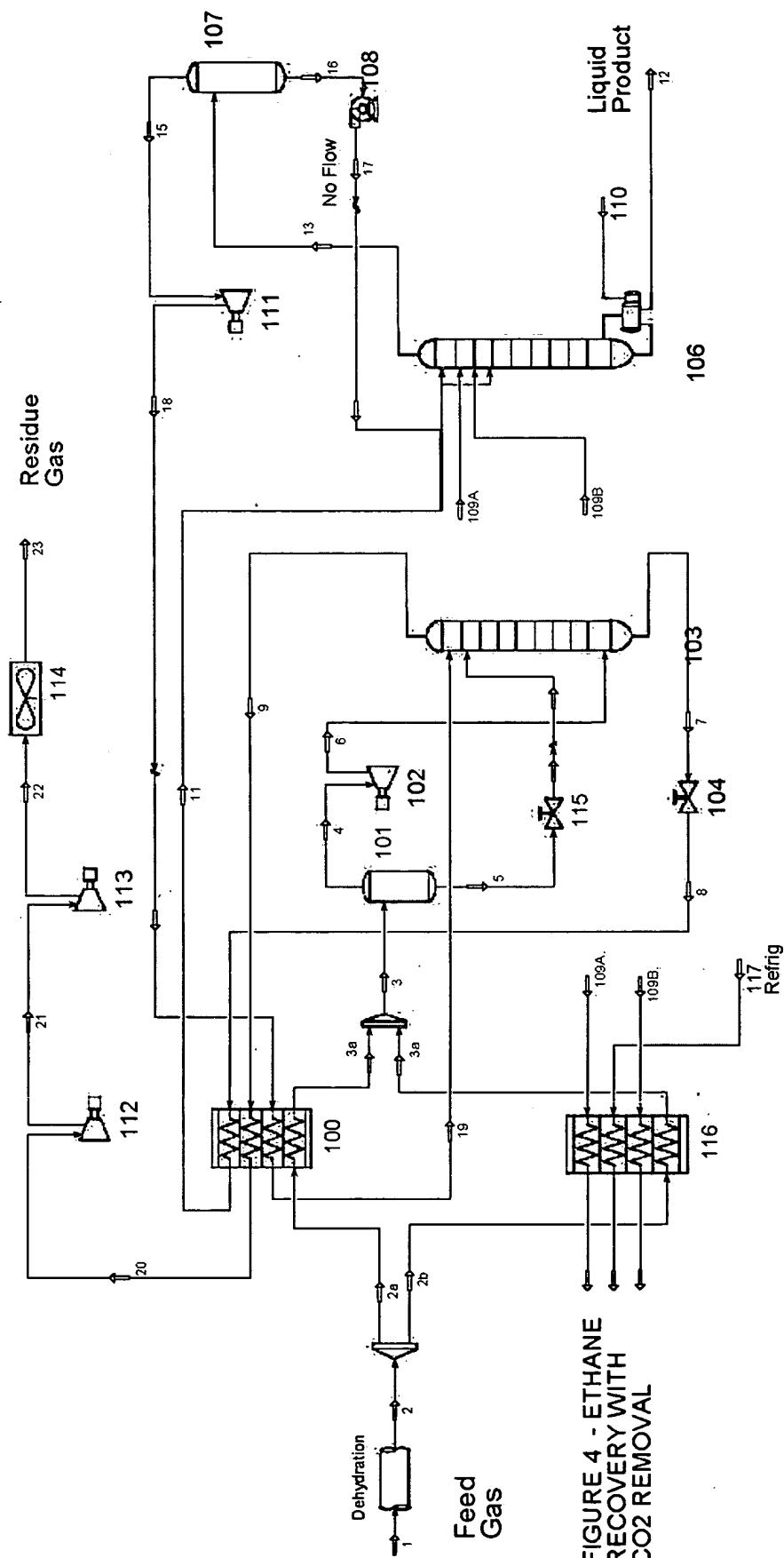


FIGURE 4 - ETHANE RECOVERY WITH CO<sub>2</sub> REMOVAL

Figure 4A - Ethane Recovery Composite Curve for Feed Exchanger 100

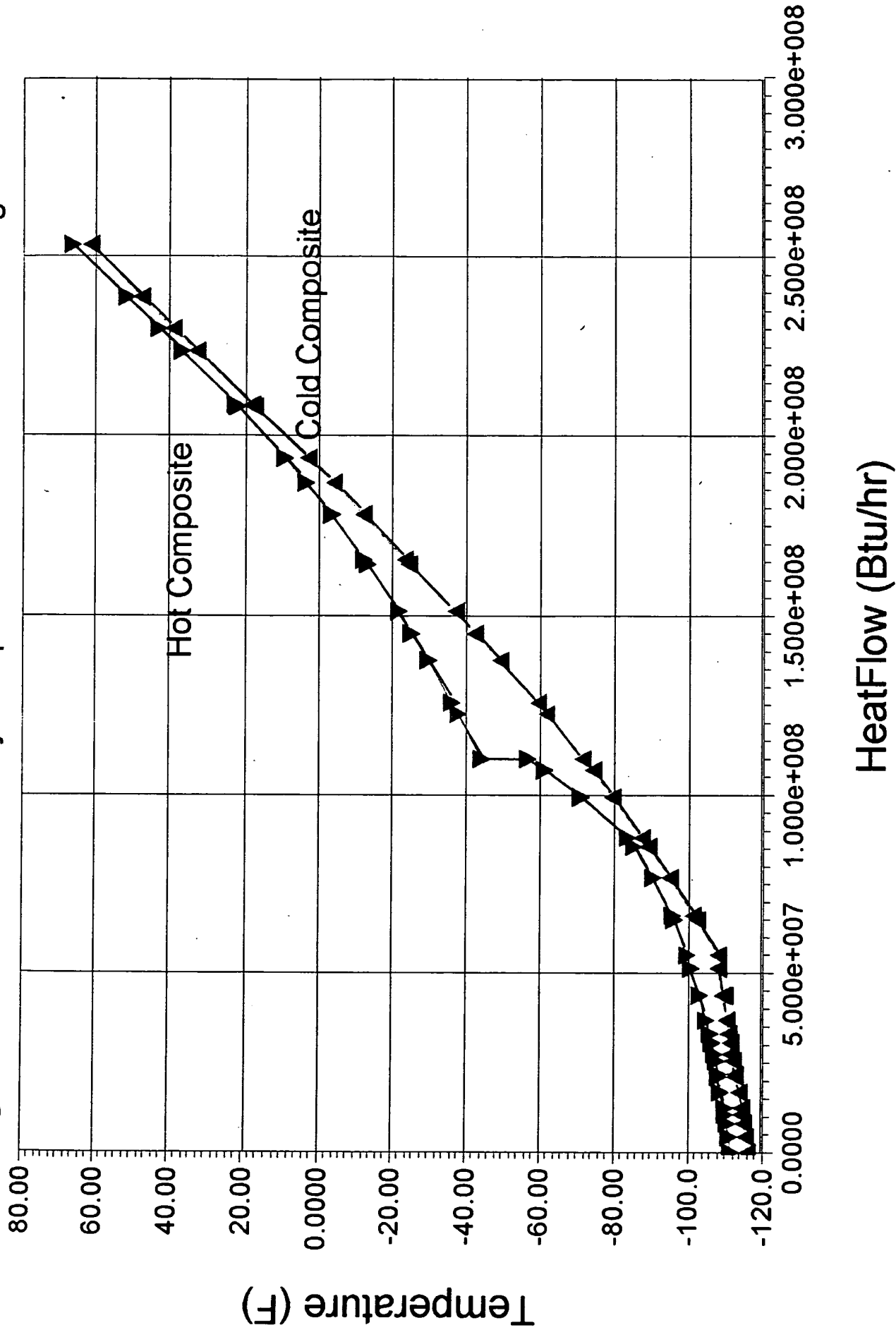
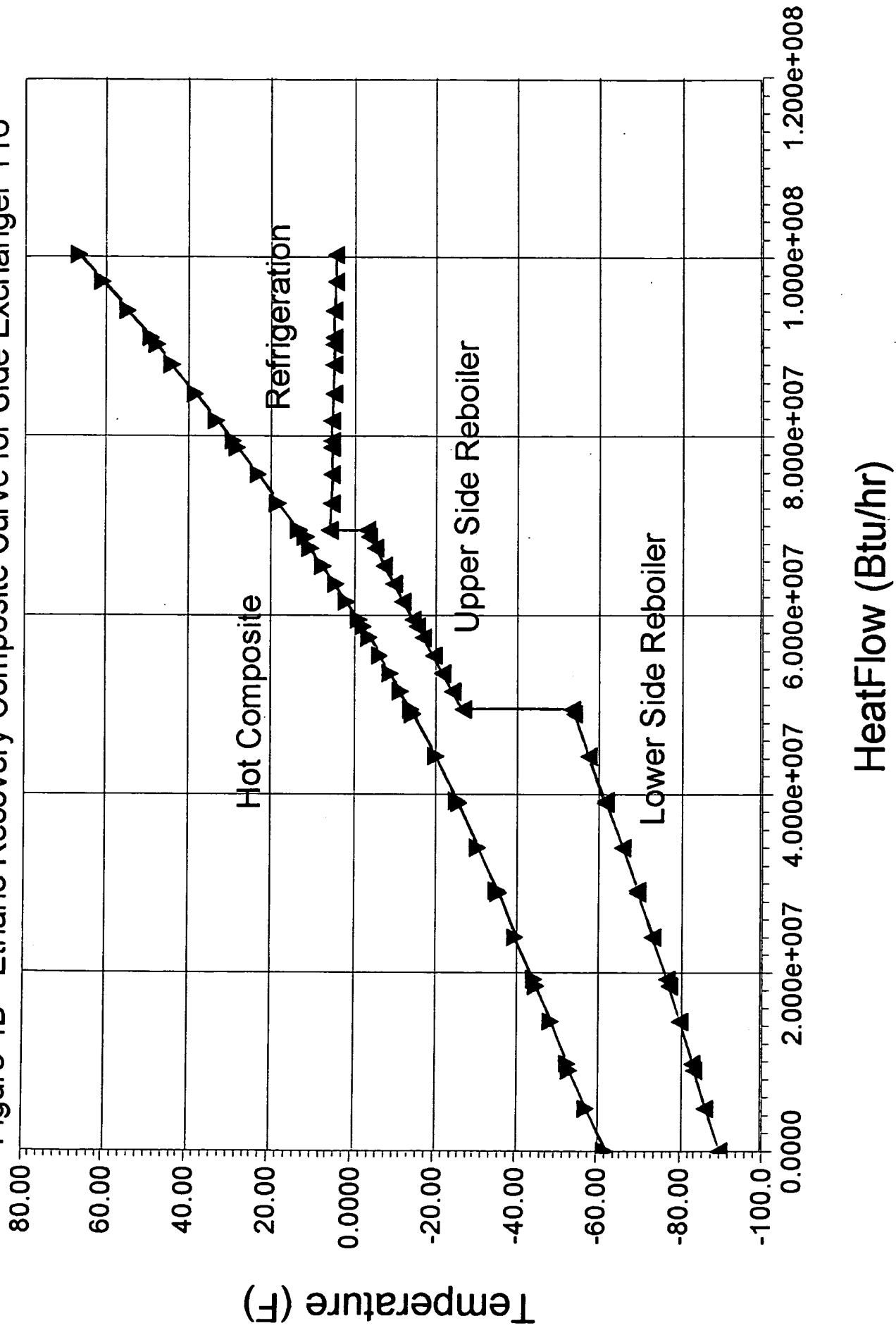


Figure 4B - Ethane Recovery Composite Curve for Side Exchanger 116





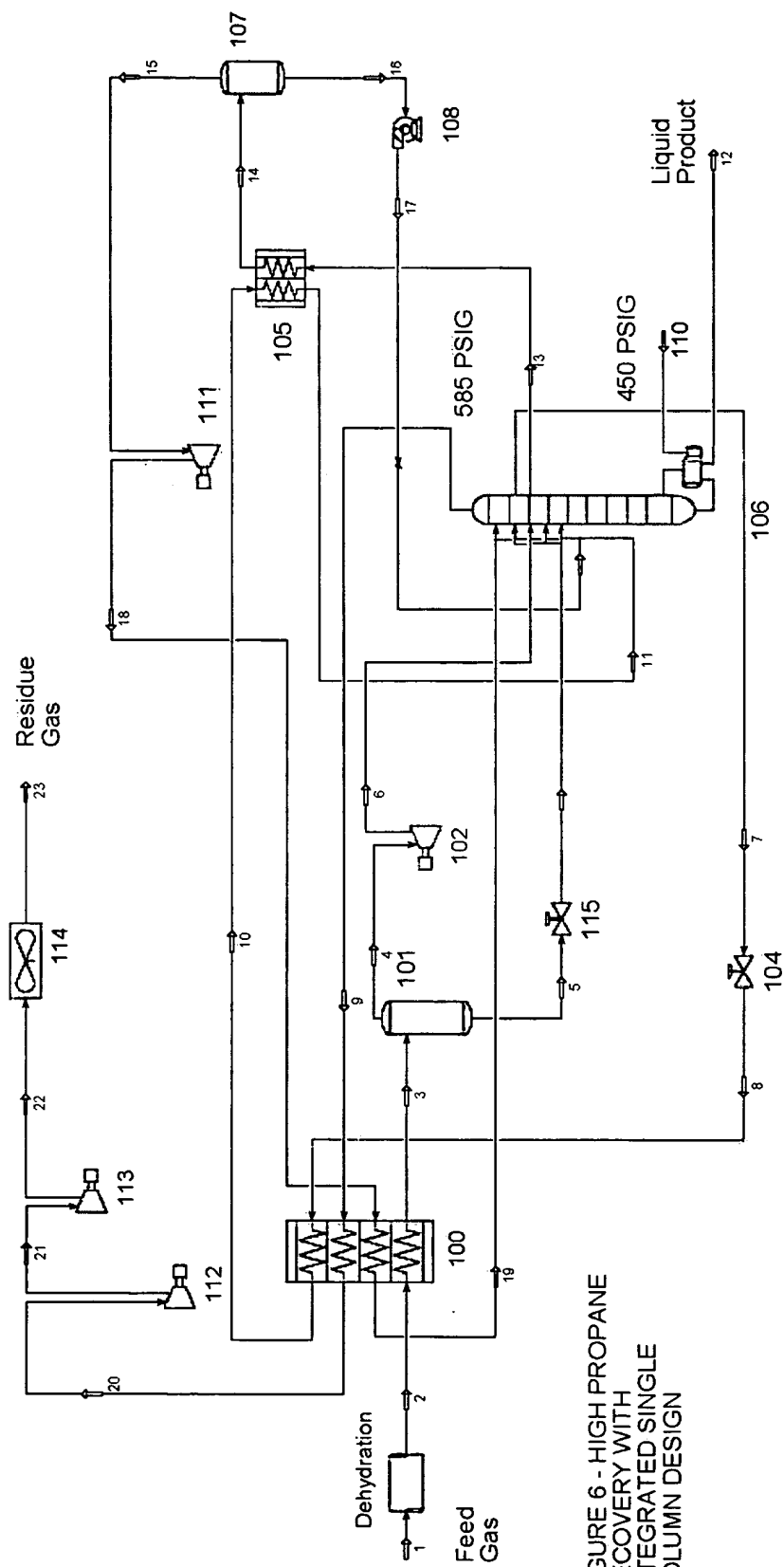


FIGURE 6 - HIGH PROPANE  
RECOVERY WITH  
INTEGRATED SINGLE  
COLUMN DESIGN